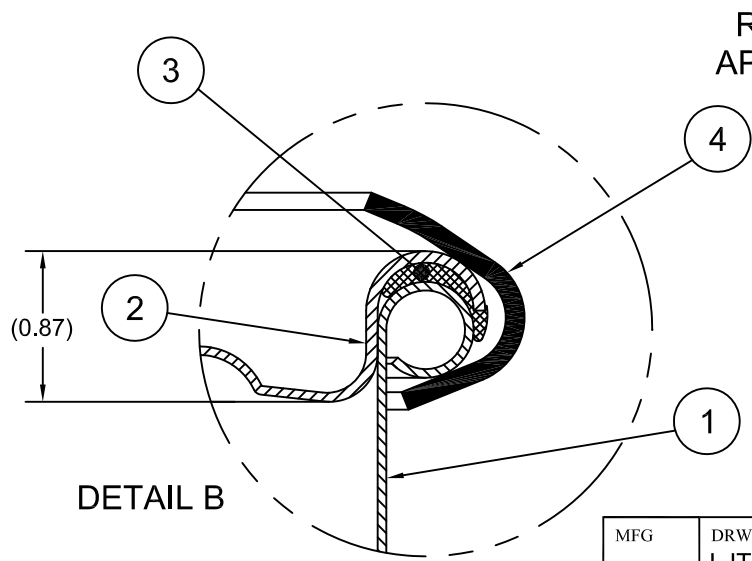
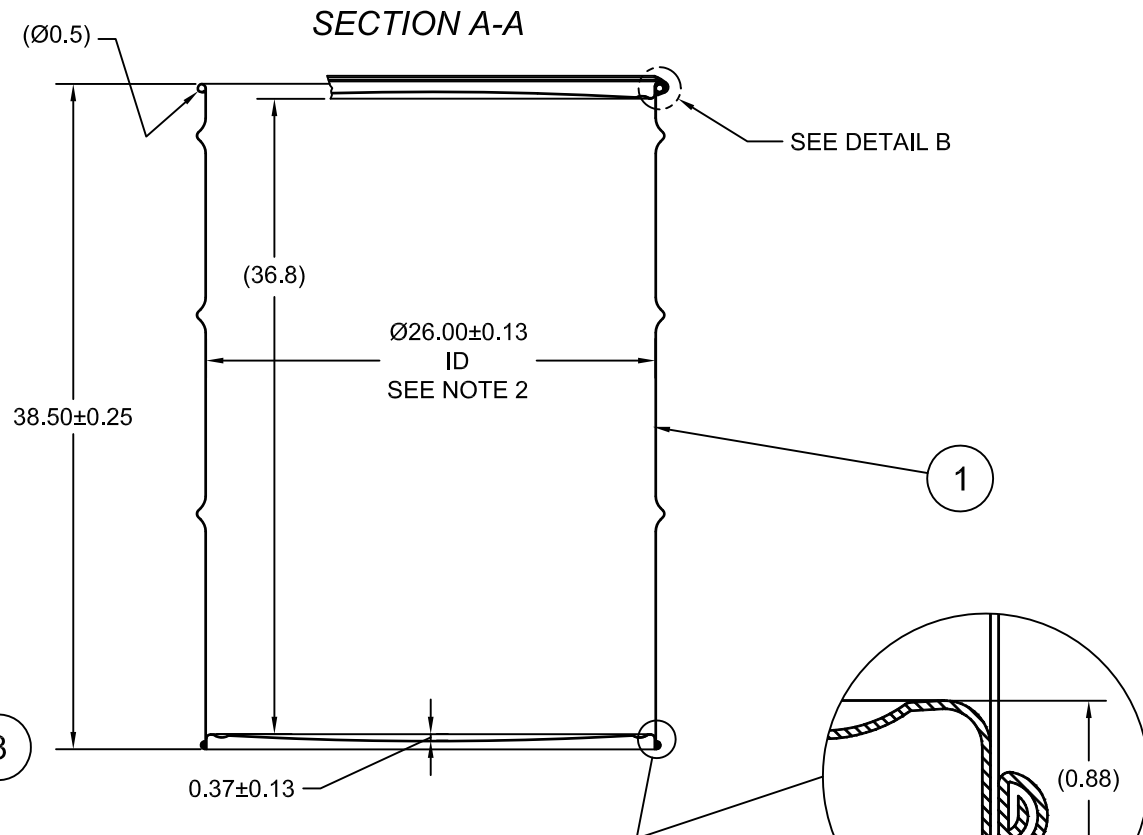
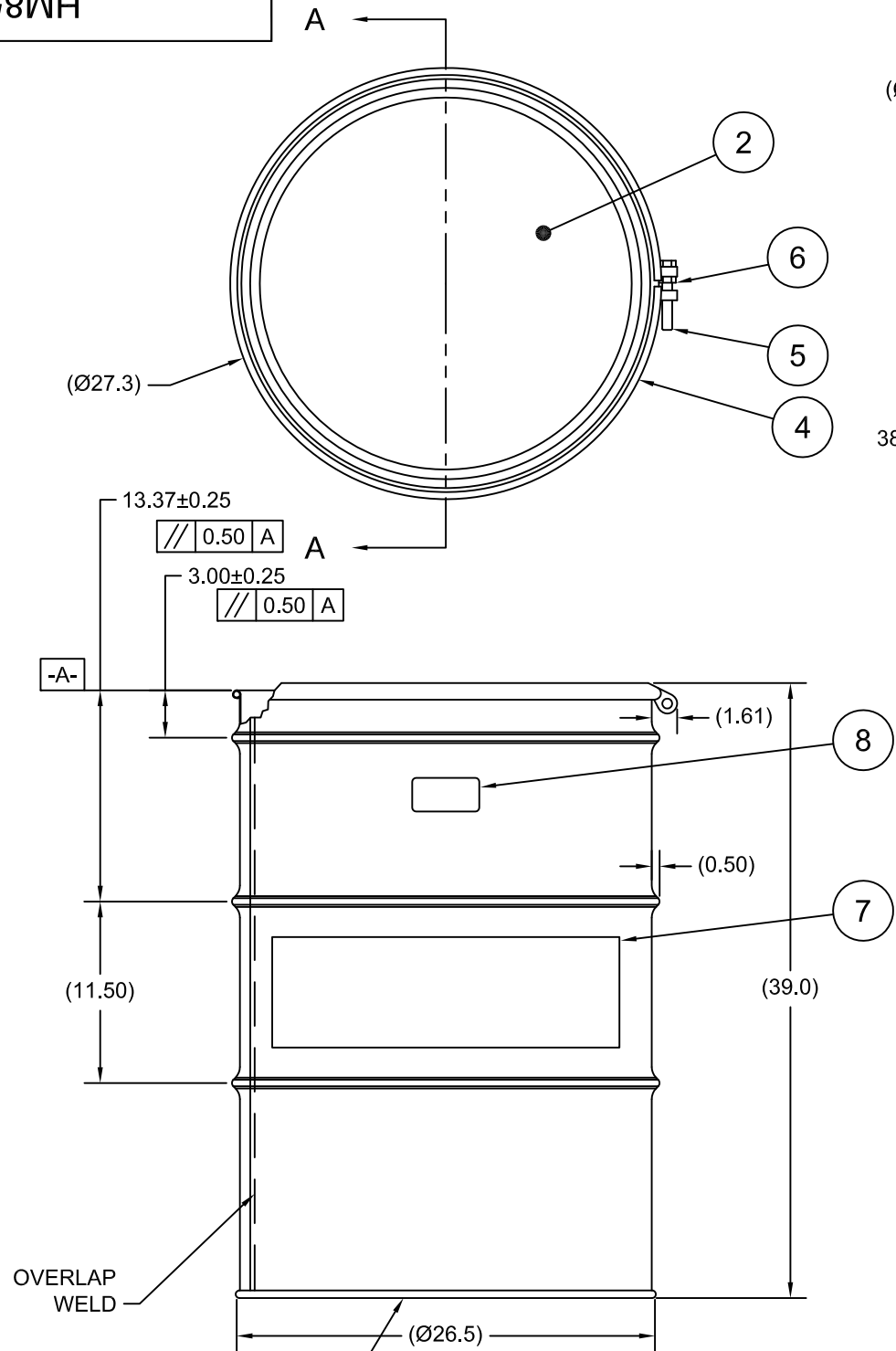


815818

ECN # or INIT	REV	DESCRIPTION	DATE
	A	RELEASED	30-MAR-2007
LJT	A1	ADD'D TARE WEIGHT NOTE	08-FEB-2008
OE-001	A2	CLERICAL ERROR	08-APR-2013



NOTES:

1. THESE DIMENSIONS REPRESENT DRUM AFTER BEING PROPERLY ASSEMBLED AND CLOSED PER SKOLNIK CLOSING INSTRUCTIONS
2. TO DETERMINE GREATER ACCURACY OF ANY DIAMETRIC DIMENSION, MEASURING OF CIRCUMFERENCE IS REQUIRED
3. CONSTRUCTION per 49 CFR §178.504 (b)

MATERIAL:

1. DRUM BODY AND COVER CRCQ CARBON STEEL PER ASTM A1008 AND ASTM A568 OR OR EQUIVALENT
2. MATERIAL THICKNESS 1.2mm (0.0433 - 0.0480; 18 GAUGE).
3. GASKET MAT'L PER ASTM D1056

FINISH:

1. DRUM EXTERIOR PAINTED ALL YELLOW (LQ10024)

ITEM	P/N	DESCRIPTION	QTY
8		UN DURABLE LABEL	1
7	LS0500	LOGO MULTI-LINGUAL SALVAGE DRUM	1
6	NT5800	5/8-11UNC HEX JAM NUT	1
5	BT5840	5/8-11UNC X 4in LONG HEX HEAD BOLT	1
4	RBH2612	BOLT RING (HP) 79-96G 12 GA 5/8 LUG	1
3	GE8500	GASKET EPDM IN-COVER D	1
2	P2612	COVER Ø26 ID, 18 GA	1
1		BODY/BOTTOM 85 GALLON DRUM Ø26 ID	1

UN NUMBER EMBOSSED ON BOTTOM OF DRUM
1/2" CHARACTERS

UN/1A2/X440/S/YR
UN/1A2T/Y320/S/YR
1.2 *

(YR = YEAR OF MANUFACTURE)

TARE WEIGHT:
63 lbs

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MFG	DRW	CHK
-	LJT	AG
	SLS	QA
	DR	GF
	APR	
	JS	
FILE CREATED IN	3 RD	
AutoCAD 2002		

UNLESS STATED OTHERWISE

(DIMENSIONS IN PARENTHESIS ARE FOR REFERENCE ONLY!!!)
ALL DIMENSIONS ARE IN INCHES
DO NOT SCALE DRAWING
TOLERANCES:
FRACTIONS $\pm 1/4$
 $X^\circ \pm 3^\circ$
 $X.X \pm 0.2$
 $X.XX \pm 0.10$
 $X.XXX \pm 0.030$

SKOLNIK INDUSTRIES, INC.
4900 SOUTH KILBOURN AVENUE, CHICAGO, IL 60632

DESCRIPTION
85 GALLON OPEN HEAD DRUM
1.2 - 1.2 - 1.2 CRCQ STEEL
1A2/X440/S & 1A2T/Y320/S

REL. DATE	PART NUM. / FILENAME	REV
30-MAR-2007	HM8518	A2