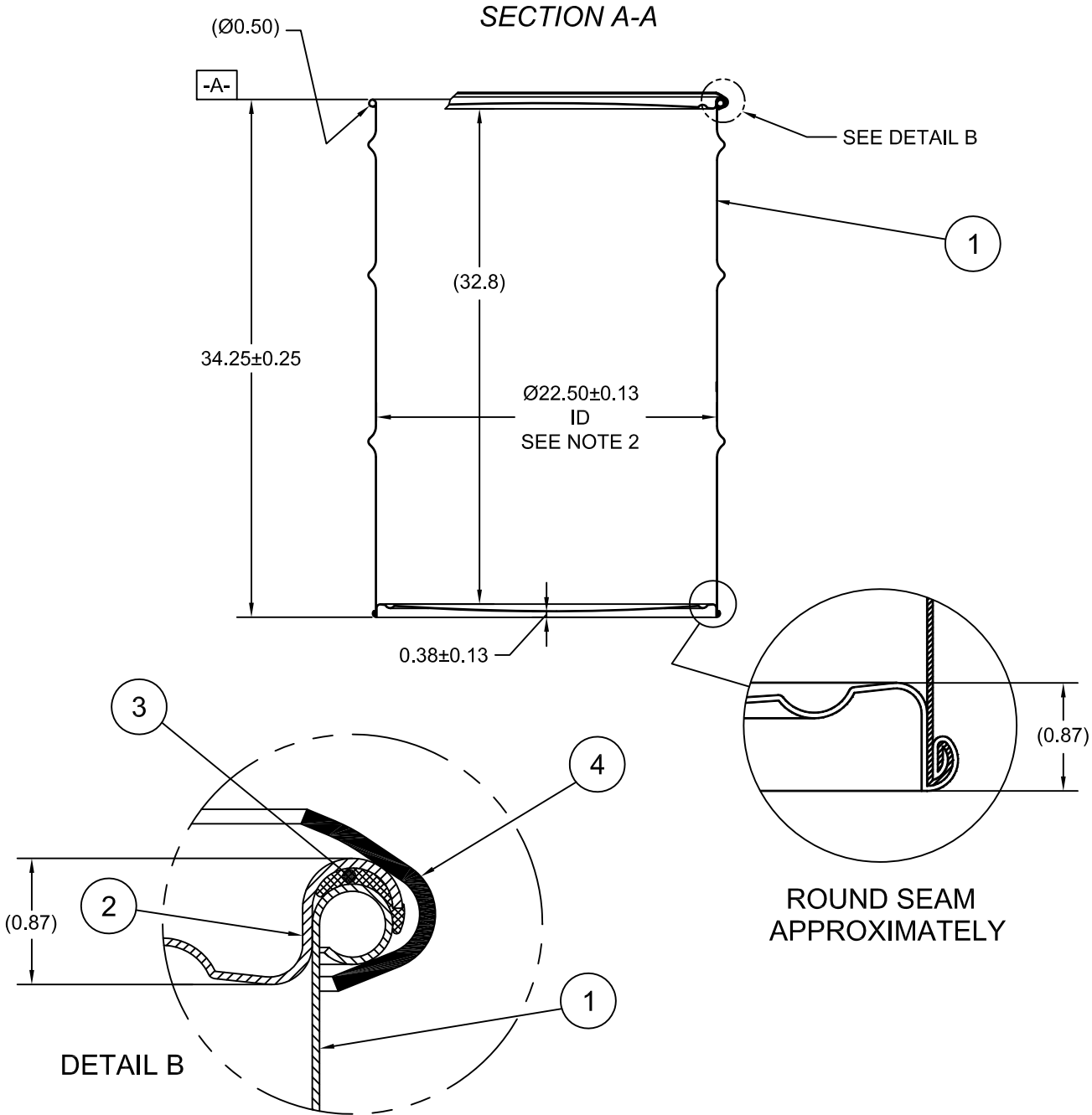
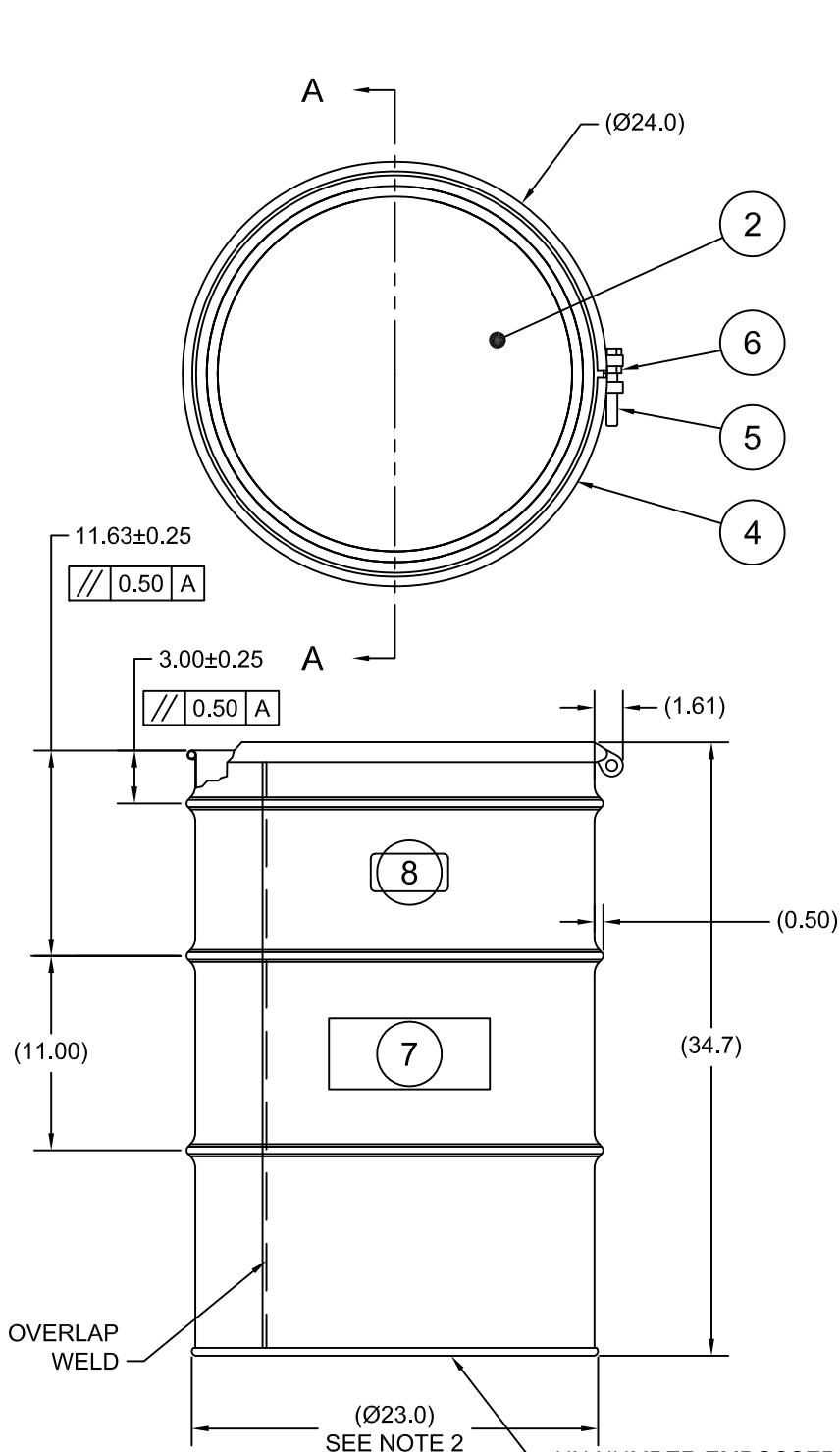


HM5504

ECN # or INIT	REV	DESCRIPTION	DATE
OE-005	A1	REDRAWN TO AutoCAD	18-APR-2013



NOTES:

1. THESE DIMENSIONS REPRESENT DRUM AFTER BEING PROPERLY ASSEMBLED AND CLOSED PER SKOLNIK CLOSING INSTRUCTIONS
2. TO DETERMINE GREATER ACCURACY OF ANY DIAMETRIC DIMENSION, MEASURING OF CIRCUMFERENCE IS REQUIRED
3. CONSTRUCTION per 49 CFR §178.504 (b)

MATERIAL:

1. DRUM BODY AND COVER CRCQ CARBON STEEL PER ASTM A1008 AND ASTM A568 OR EQUIVALENT
2. MATERIAL THICKNESS COVER 1.2mm (0.0433 - 0.0480; 18 GAUGE), BODY/BOTTOM 0.9mm (0.0319 - 0.0370; 20 GAUGE)
3. GASKET MAT'L PER ASTM D1056

FINISH:

1. DRUM BODY/BOTTOM EXTERIOR PAINTED YELLOW (LQ10024)
COVER EXTERIOR PAINTED RED (LQ10017)

8		UN DURABLE LABEL	1
7	LS0510	LOGO MULTI-LINGUAL SALVAGE DRUM	1
6	NT5800	5/8-11UNC HEX JAM NUT	1
5	BT5840	5/8-11 X 4in LONG HEX HEAD BOLT	1
4	RBH2212	BOLT RING (HP) 55G 12GA 5/8 LUG	1
3	GE5500	GASKET D EPDM-BLACK	1
2	P2212	COVER 22.5 ID	1
1		BODY/BOTTOM 55 GALLON DRUM 22.5 ID	1
ITEM	P/N	DESCRIPTION	QTY

BEST PRINTED ON B-SIZE PAPER

(YR = YEAR OF MANUFACTURE)

UN NUMBER EMBOSSED ON BOTTOM OF DRUM
½" CHARACTERS READING:

UN/1A2/Y425/S/YR
UN/1A2/Y1.2/100/YR
1.2 - 0.9 - 0.9 *

TARE WEIGHT:
38 lbs

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MFG BR	DRW LJT	CHK JG
SLS DR	QA MD	
APR G. Petersen		
FILE CREATED IN AutoCAD 2002		

UNLESS STATED OTHERWISE

(DIMENSIONS IN PARENTHESIS ARE FOR
REFERENCE ONLY!!!)

ALL DIMENSIONS ARE IN INCHES
DO NOT SCALE DRAWING

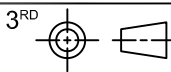
TOLERANCES:
FRACTIONS ±1/4

X° ± 3°

X.X ± 0.2

X.XX ± 0.10

X.XXX ± 0.030



SKOLNIK INDUSTRIES, INC.
4900 SOUTH KILBOURN AVENUE, CHICAGO, IL 60632

DESCRIPTION
55 GALLON OPEN HEAD DRUM
1.2 - 0.9 - 0.9 CRCQ STEEL
1A2/Y425/S & 1A2/Y1.2/100

REL. DATE -	PART NUM. / FILENAME HM5504	REV A1
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