



GRAVITY FEED SYSTEM

ASSEMBLY INSTRUCTIONS

Step 1: Screw threaded end of each pipe leg into couplers on under-side of stand base.



Step 2: Attach drip tray holder to front legs of stand. Leave ample space for your container below the drain valve.



Step 3: Place drip tray insert pans w/screen into the drip tray holder spaces.



Step 4: Attach elbow kits(s) to front lip of the stand base, using 1/2" wrench. Repeat as necessary.



Step 5: Stack all tanks vertically on stand. Tanks will interlock snugly, resisting any pressure front-to-back, or side-to-side.



Step 6: *Openings on drain port & elbow kits are 1" NPT.
**All threaded fittings must be coated with sufficient pipe thread sealant to prevent leakage. RTT recommends Rector Seal #5 for all applications.

Install valve directly into bottom tank drain port.
Install additional valves into elbow kits on stand.





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Step 7: Install poly elbow(s) into stacked tank drain port(s). Angle poly elbows at a 5 o'clock position, aiming to its corresponding stand elbow kit. Repeat as necessary.



*Again, sufficiently coat all threaded fittings with pipe thread sealant to prevent leakage.

Step 8: Install poly union(s) into stand elbow kit(s). The stand elbow kits are naturally angled at an 11 o'clock position. This allows a naturally straight path for the poly tubing to follow, thus preventing a potential kink. Repeat as necessary.



*Again, sufficiently coat all threaded fittings with pipe thread sealant to prevent leakage.

Step 9: Cut to length and attach clear poly tubing to the barbed ends of the poly elbow(s) & poly union(s). RTT recommends using a hose clamp on each end to secure each connection.



Step 10: Fill each tank. Be sure to double check each fitting for leaks. RTT is not responsible for fluid loss or clean up costs.



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